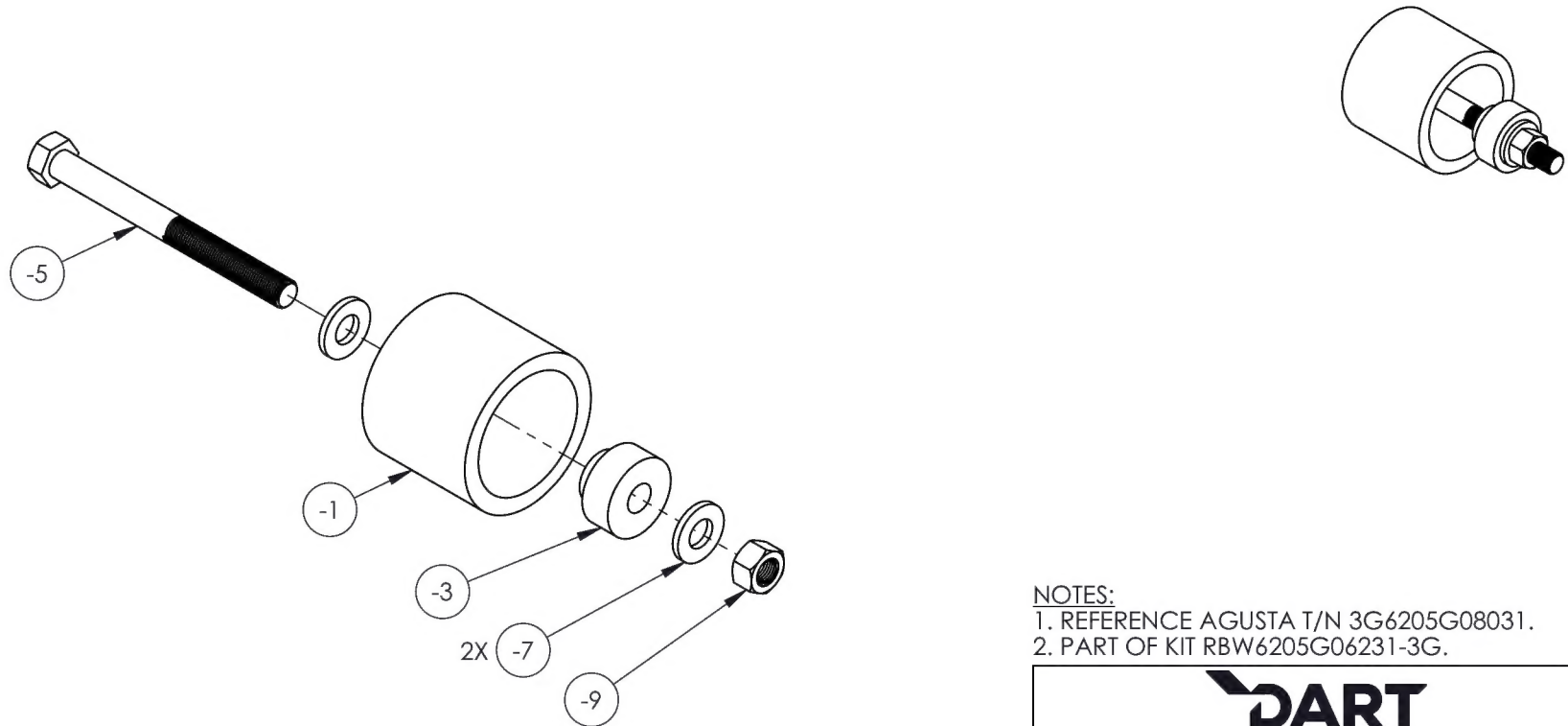


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| REVISIONS |         |   |           |         |          |
|-----------|---------|---|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION   | DATE      | INITIAL | APPROVED |
| A         |         | BROKE OUT INTO INDIVIDUAL TOOL FROM RBW6205G06231-3G PER R.W.   | 4/7/2011  | RJC     |          |
| 1         |         | -1 CH'D DIMENSION WAS Ø.510 ID Ø.51. -3 CORRECTED FINISH WAS CLEAR ANODIZE IS CAD PLATE YELLOW.   | 6/27/2014 | DJN     | GE       |
| 2         | 17-0051 | -1 & -3 CH'D DIM WAS Ø.51 IS Ø.53. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F, TYPE I, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC 2. -3 CH'D MATERIAL WAS 4140 IS 4140/4142. -5 CH'D DIM WAS .75 IS (3X .750), WAS 1/2-20 UNF IS 1/2-20 UNF -2A. CH'D B/O INFO WAS 1/2-20 UNF X 5-1/4 MCMASTER-CARR #91257A492 IS 1/2-20 UNF X 7-1/2 GRD 8 (FASTENAL # 18228) MODIFIED. | 2/28/2017 | RJC     | JAG      |



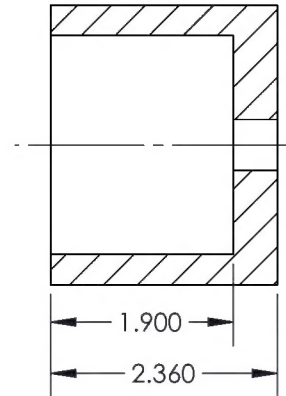
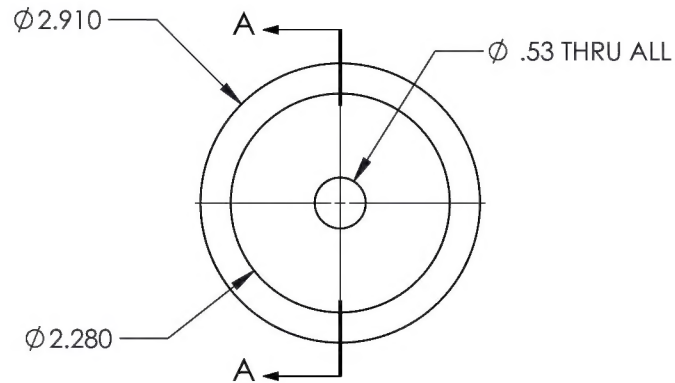
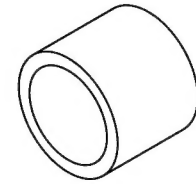
- NOTES:  
 1. REFERENCE AGUSTA T/N 3G6205G08031.  
 2. PART OF KIT RBW6205G06231-3G.

|   |                  |
|---|------------------|
| <b>DART<br/>AEROSPACE</b>   |                  |
| TITLE<br>M/R FLANGED BUSHING REMOVER  |                  |
| DWG NO.<br>RBW6205G08031-3G   | REV<br>2         |
| MAT'L<br>REAT<br>TREAT<br>FINISH<br>SPEC  |                  |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>.XXX ± .005 FRACTIONS ± 1/8<br>.XX ± .01 ANGLES ± 5°<br>.X ± .1 SURFACES = 125✓           |                  |
| 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R<br>2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING<br>3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009 |                  |
| DRAWN BY:   | CLOUGH           |
| CHECKED:  | DUERFELDT        |
| OPPS APPR:  | ANDERSON         |
| QA APPR:  | LINDSAY          |
| APPROVED:   | GILBERT          |
| USED ON MODEL<br>AW139  |                  |
| SCALE<br>1:3  | DATE<br>4/7/2011 |
| SHEET 1 OF 4  |                  |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material     | B/O INFORMATION OR SPECIFICATIONS             | PG. |
|----------|----------|-----|--------|----------|-------------|--------------|---|-----|
|          |          |     | -1     | 1        | REMOVER     | 6061         |   | 2   |
|          |          |     | -3     | 1        | PRESS       | 4140/4142    |   | 3   |
|          |          |     | -5     | 1        | BOLT        | STEEL, GRD 8 | 1/2-20 UNF X 7-1/2 (FASTENAL #18228) MODIFIED | 4   |
|          |          | B/O | -7     | 2        | WASHER      | STEEL        | Ø1/2 I.D. (MCMASTER-CARR #90126A033)          | 1   |
|          |          | B/O | -9     | 1        | HEX NUT     | STEEL, GRD 8 | 1/2-20 UNF (MCMASTER-CARR #94895A825)         | 1   |

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| REVISIONS |         |                                      |           |         |          |
|-----------|---------|--------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                          | DATE      | INITIAL | APPROVED |
| 1         |         | -1 CH'D DIMENSION WAS Ø.510 ID Ø.51. | 6/27/2014 | DJN     | GE       |
| 2         | 17-0051 | -1 CH'D DIM WAS Ø.51 IS Ø.53.        | 2/28/2017 | RJC     | RJC      |



SECTION A-A

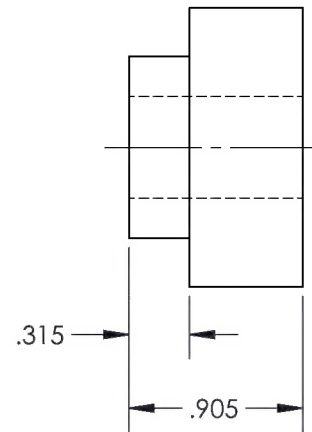
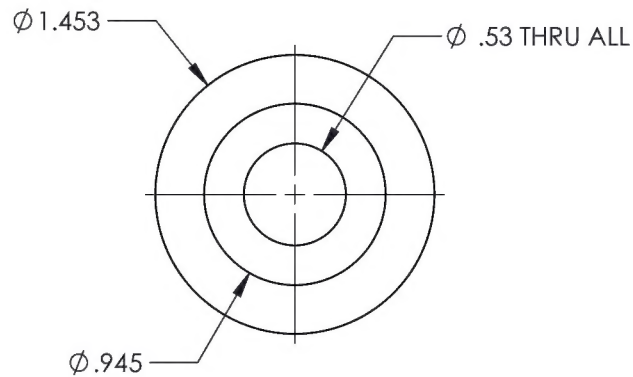
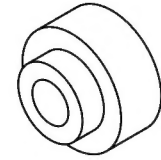
(-1)

REMOVER

|   |   |
|---|---|
| <b>DART<br/>AEROSPACE</b>                   |   |
| TITLE<br><b>M/R FLANGED BUSHING REMOVER</b> |   |
| DWG NO.<br><b>RBW6205G08031-3G-1</b>        | REV<br><b>2</b>                               |
| MAT'L 6061                                  | UNLESS OTHERWISE SPECIFIED                    |
| HEAT TREAT                                  | DIMENSIONS ARE IN INCHES                      |
| FINISH CLEAR ANODIZE                        | .XXX ± .005 FRACTIONS ± 1/8                   |
| SPEC MIL-A-8625F, TYPE II, CLASS I          | .XX ± .01 ANGLES ± 5°                         |
| DRAWN BY: CLOUGH                            | .X ± .1 SURFACES = 125°                       |
| CHECKED: DUERFELDT                          | 1. BREAK ALL SHARP EDGES                      |
| OPPS APPR: ANDERSON                         | .015 x 45° OR .015R                           |
| QA APPR: LINDSAY                            | 2. DIMENSIONAL LIMITS APPLY                   |
| APPROVED: GILBERT                           | AFTER PLATING                                 |
| SCALE 1:2                                   | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE 4/7/2011                               | USED ON MODEL                                 |
|   | AW139   |
|   | SHEET 2 OF 4                                  |

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| REVISIONS |         |  |           |         |          |
|-----------|---------|--|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION  | DATE      | INITIAL | APPROVED |
| 1         |         | -3 CORRECTED FINISH WAS CLEAR ANODIZE IS CAD PLATE YELLOW.   | 6/27/2014 | DJN     | GE       |
| 2         | 17-0051 | -3 CH'D DIM WAS Ø.51 IS Ø.53. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F, TYPE I, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC 2. CH'D MATERIAL WAS 4140 IS 4140/4142. | 2/28/2017 | RJC     | JAG      |



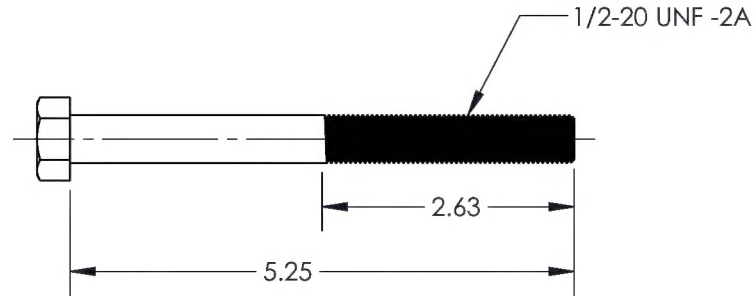
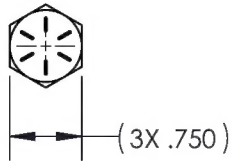
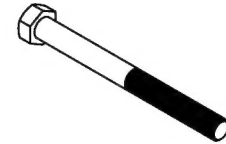
(-3)

PRESS

|   |   |
|---|---|
| <b>DART<br/>AEROSPACE</b>                   |   |
| TITLE<br><b>M/R FLANGED BUSHING REMOVER</b> |   |
| DWG NO.<br><b>RBW6205G08031-3G-3</b>        | REV<br><b>2</b>                               |
| MAT'L 4140/4142                             | UNLESS OTHERWISE SPECIFIED                    |
| HEAT TREAT                                  | DIMENSIONS ARE IN INCHES                      |
| FINISH ZINC PLATE                           | .XXX ± .005 FRACTIONS ± 1/8                   |
| SPEC ASTM B633 TYPE I SC 2                  | .XX ± .01 ANGLES ± 5°                         |
| DRAWN BY: CLOUGH                            | .X ± .1 SURFACES = 125°                       |
| CHECKED: DUERFELDT                          | 1. BREAK ALL SHARP EDGES                      |
| OPPS APPR: ANDERSON                         | .015 x 45° OR .015R                           |
| QA APPR: LINDSAY                            | 2. DIMENSIONAL LIMITS APPLY                   |
| APPROVED: GILBERT                           | AFTER PLATING                                 |
| SCALE 1:1                                   | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE 4/7/2011                               | USED ON MODEL                                 |
|   | AW139   |
|   | SHEET 3 OF 4                                  |

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| REVISIONS |         |  |           |         |          |
|-----------|---------|--|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION  | DATE      | INITIAL | APPROVED |
| 2         | 17-0051 | -5 CH'D DIM WAS .75 IS (3X .750), WAS 1/2-20 UNF IS 1/2-20 UNF -2A, CH'D B/O INFO WAS 1/2-20 UNF X 5-1/4 MCMASTER-CARR #91257A492 IS 1/2-20 UNF X 7-1/2 GRD 8 (FASTENAL # 18228) MODIFIED. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F, TYPE I, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC 2. | 2/28/2017 | RJC     | JAG      |



(-5)

BOLT

|                                      |   |
|--------------------------------------|---|
| <b>DART</b><br>AEROSPACE             |   |
| TITLE<br>M/R FLANGED BUSHING REMOVER |   |
| DWG NO.<br>RBW6205G08031-3G-5        | REV<br>2                                      |
| MAT'L STEEL, GRD 8                   | UNLESS OTHERWISE SPECIFIED                    |
| HEAT TREAT                           | DIMENSIONS ARE IN INCHES                      |
| FINISH ZINC PLATE                    | .XXX ± .005 FRACTIONS ± 1/8                   |
| SPEC ASTM B633 TYPE I SC 2           | .XX ± .01 ANGLES ± .5°                        |
| DRAWN BY: CLOUGH                     | .X ± .1 SURFACES = 125°                       |
| CHECKED: DUERFELDT                   | 1. BREAK ALL SHARP EDGES                      |
| OPPS APPR: ANDERSON                  | .015 x 45° OR .015R                           |
| QA APPR: LINDSAY                     | 2. DIMENSIONAL LIMITS APPLY                   |
| APPROVED: GILBERT                    | AFTER PLATING                                 |
| SCALE 1:2                            | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE 4/7/2011                        | USED ON MODEL                                 |
| SHEET 4 OF 4                         | AW139   |